

WELCOME TO THE MAKERGEAR COMMUNITY!



THESE THREE STEPS WILL GET YOU STARTED

1 UNBOX

Removing the printer from the box is not difficult, but to avoid confusion here are a few helpful steps. Ask a second person for assistance if possible. Grasp the two long blocks on either side of the protective foam and pull straight up to remove. Grip the sides (not the top) of the M2's metal frame and pull up to remove the printer. The foam base will likely come out with the printer (this is fine). Once the printer is out of the box, place the printer with the foam base still attached, on a sturdy table.

If the printer should come out of the foam base while the printer is being lifted, have the second person hold the **Heated Build Platform** (aka HBP - the rectangular plate in the slot behind the printer) while the printer is lifted out of the box, to ensure the HBP does not dangle by its cable. The HBP can then be placed on the table next to the printer while you complete the following steps.

To remove the remaining pieces of foam, reach in from the back of the printer (the back of the printer can be identified by the label that says M2 Rev. E), and slowly push the top piece of foam forward until you can remove it. Then, turn the **Z-Axis Adjust Knob** (the black octagon knob on top of the printer) clockwise several times to raise the print bed. Once the print bed is raised, you should be able to easily remove the piece of foam below the print bed.

Now, insert the HBP through the back of the frame onto the **Spider** (the four-pointed, black metal plate inside the M2 frame) with the orange side down and gold side up. The HBP fits snugly into the four corners of the Spider. The HBP cable should be sticking out of the back of the printer. Once the HBP is in place you can lift the printer from the foam base (if it was not already removed during the initial unboxing).

2 SET-UP

Open the cardboard accessory box and retrieve the **M2 User Guide**. Follow the set-up instructions starting on page 5. Note: When you've finished feeding the filament through the *guide tube* to the *Filament Drive*, it will rest only a few millimeters inside the Drive until you get to a later step. At this time, make certain that the *Six Position Power Supply Connector* (with the screws facing up) is completely inserted before powering on.

To ensure proper setup and operation of your MakerGear M2e, **please thoroughly read the User Guide.**

3 M2 QUICK START APP

Find the Quick Start Tutorial video and app at www.MakerGear.com/pages/QuickStart-App

Watch the video and download the Quick Start App. Once you've completed the step-by-step instructions, you'll have completed your first print!



STUCK?

MakerGear is here to help! Whether you purchased your M2 from Amazon or directly from MakerGear, please contact us via www.MakerGear.com/pages/support to receive same-day assistance Monday-Friday 9:00am-5:00pm EST.